



TOP MOUNT 1/2 GLASS DOOR 1/2 SOLID DOOR REACH-IN FREEZER USER MANUAL

MCF8607G1 / MCF8607G1L

 Toll Free: (855) 855-0399
 info@atosausa.com
 www.atosausa.com

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Installer Safety



Equipment installation must comply with local regulations. If you have any questions, please contact the relevant authority in your area.

When installing or performing maintenance on Atosa equipment, it is essential to follow all basic safety standards.

Installation and Repairs: All installation and equipment repairs must be carried out by the authorized aftermarket service technicians.

Personal Protective Equipment (PPE): During installation and repairs, authorized service personnel must wear the appropriate personal protective equipment as required.

Electrical Safety Precautions: Before working on electrical equipment, authorized service personnel must remove all metal accessories, such as rings, earrings, and watches, to ensure safety.



Before performing any repair work, disconnect the main power supply to the equipment. Failure to do so may result in serious injury or death from electric shock, hazardous moving parts, or equipment malfunction and damage.

Note: All repair work must be performed by authorized technicians.

Site Preparation

Before unpacking the equipment, inspect the installation site to ensure that all potential hazards to users or the equipment are identified and removed.

Water Exposure: Do not install the equipment in areas where it may be exposed to water spray or hoses. Never clean or rinse the equipment with a water spray or hose, as this may result in electric shock.

Level Surface Installation: The equipment must be installed on a level surface to prevent tipping. If the equipment needs to be moved, at least two people must handle the move to avoid injury or damage.

Inspection After Unpacking: After unpacking, carefully inspect the equipment for any damage. If damage is found, report it immediately to your Atosa dealer.

Electrical Connection: Each unit requires a dedicated power supply. Refer to the data tag on the equipment for branch circuit overcurrent protection, fuse requirements, current-carrying capacity, and other electrical specifications. For proper electrical connections, consult the wiring diagram provided inside the distribution box.

 **CAUTION:** This equipment must be properly grounded. Failure to do so may result in severe personal injury due to electric shock.

Safety Precautions

At Atosa, we prioritize the safety of operators and service technicians handling our equipment and its components. We have designed and manufactured our equipment with integrated safety features to help ensure your well-being. For example, warning labels are placed on the equipment to highlight important safety precautions for operators.

 **WARNING:** Failure to strictly follow the safety precautions below may result in serious injury or death, as well as damage to the equipment and its components. Equipment damage can also lead to increased costs for replacement parts and maintenance services.

Operator's Manual: Never operate the equipment before reading this operator's manual. Failure to do so could result in equipment damage, health hazards, or injury.

Qualified Personnel Only: According to IEC 60335-1 and its Part 2 standards, this electrical equipment should only be used by trained personnel. It is not suitable for children or individuals with physical, sensory, or cognitive limitations, or those lacking experience and knowledge unless supervised or guided by someone responsible for their safety.

Disposal Regulations: Follow all local regulations when disposing equipment containing flammable blowing gas.

Grounding: Never operate the equipment if it is not properly grounded.

Safety Precautions (Cont'd)

Fuses: Never use a fuse larger than the one specified on the equipment's data label.

Maintenance: Never perform maintenance on the equipment without first disconnecting the main power supply. If repairs are needed, contact authorized Atosa technicians.

Power Connection Devices: Only authorized technicians are permitted to install the plug on these devices.

 **WARNING:** Failure to follow these instructions may result in electrical shock, serious injury, or equipment damage.

Repairs: For all repairs, contact an authorized Atosa technician.

Explosive Substances: Do not store explosive substances such as aerosol cans with flammable propellant inside the equipment.

Ventilation: Keep ventilation openings in the appliance enclosure or built-in structure free from obstruction.

Defrosting: Do not use mechanical devices or other means to accelerate the defrosting process, except those recommended by the manufacturer.

Panels and Parts: Never operate the equipment if any repair panels or inlet/outlet parts are not fully secured with screws.

Moving Parts: Never insert objects or fingers into the discharge opening. This could cause product contamination or serious injury from moving parts.

Scraper Frame: Exercise caution when removing the scraper frame to avoid cuts from the sharp scraper.

Cleaning and Sanitization: The cleaning and sanitization schedule is managed by your local regulatory agency and must be strictly followed. Refer to the cleaning section of this manual for detailed instructions.

Replacement Parts: Repairs and replacement work must be performed by a qualified authorized technician using only genuine replacement parts. Component parts must be replaced with the same kinds.

 **CAUTION:** Do not use electrical appliances inside the food storage compartments of the equipment unless recommended by the manufacturer.

For Indoor Use Only: This equipment is designed to operate in normal indoor environments with ambient temperatures between 21–24°C (70–75°F). It can operate in higher ambient temperatures of up to 40°C (104°F), but production output may decrease under these conditions.

 **WARNING:** Read this manual thoroughly before installing or operating the unit. Take all necessary precautions to reduce the risk of fire or explosion.

 **WARNING:** This equipment uses R-290 (propane) as a refrigerant. Do NOT damage the refrigerant circuit.

Safety Precautions (Cont'd)



DANGER: R-290 is a hydrocarbon refrigerant that is environmentally friendly but also highly flammable and combustible.

- Do not use mechanical devices to defrost the refrigerator.
- Do not puncture refrigerant tubing.
- Repairs must only be performed by trained service personnel.
- Consult the repair manual/owner's guide before servicing.
- Follow all handling instructions carefully.
- Dispose of properly in accordance with federal, state, and local regulations.
- When transporting and installing the equipment, ensure that no part of the refrigerating circuit is damaged.

Installation

- 1. Unpacking:** Carefully remove all packaging materials, including the plastic cover and wooden base.
- 2. Operating Environment:** The cabinet is designed to operate within specified ambient temperature and humidity conditions. Ensure the equipment operates within the following conditions: Do not install the refrigerator in locations where the temperature exceeds 109°F (43°C) at 60% RH or drops below 50°F (10°C).

- 3. Power Supply and Electrical Requirements:** Use an AC 115V / 60Hz / single-phase power supply. Voltage fluctuations beyond 115V $\pm$ 10% may cause equipment malfunction, damage, or pose a safety hazard. To prevent this risk, install an appropriate automatic voltage stabilizer.
- 4. Ground Wire Connection:** This equipment must be properly grounded. Connect to a grounded, metal, permanent wiring system, or run an equipment grounding conductor with the circuit conductors and connect it to the equipment's grounding terminal or lead. Use a dedicated, properly grounded outlet. The power cord includes a three-wire grounding plug that must be connected to a standard three-wire grounding outlet for safe operation.
- 5. Initial Cleaning:** After positioning the equipment, clean all internal parts, wipe down the metal surfaces, and then turn on the power.
- 6. First Operation:** Operate the equipment with no load for at least one hour to confirm the refrigeration system is functioning properly. Only add food once the internal temperature has reached the specified operating range.
- 7. Restarting:** If the power is cut off or the equipment is unplugged, wait at least 5 minutes before restarting.
- 8. Positioning:** Place the equipment so that the rear is at least 5 inches away from the wall.

Maintenance and Cleaning Procedures

Proper Cleaning Procedures - PM Checklist

Task	Best Practices/Method	Recommended Frequency
Clean door gaskets	Wipe with NSF-safe, non-abrasive cleaner; inspect for damage	Weekly/Monthly
Exterior and interior cleaning	Use soft cloth and an NSF-certified cleaner; avoid harsh chemicals	Weekly/As needed
Ice build-up prevention	Maintain proper sealing and airflow; defrost when necessary	Ongoing/Weekly check
Clean condenser coils	Use soft brushes or compressed air; avoid damaging fins	Monthly (light), Quarterly (deep)
Clean drain lines	Flush with warm water or sanitizer; check for blockages	Monthly
Door inspection and hinge/latch adjustments	Check for alignment, smooth closure, and wear; tighten or adjust as needed	Monthly/Quarterly
Thermostat and temperature calibration	Use a calibrated thermometer to verify accuracy; adjust or replace as needed	Quarterly/As needed
Clean evaporator coils	Gently brush or vacuum; ensure power is disconnected before cleaning	Quarterly
Use of approved cleaners	Only NSF-safe, non-abrasive products for all surfaces and gaskets	Always

Cleaning the Door Gasket

Wipe regularly with a soft cloth and neutral detergent; never use abrasives.

- Remove grease, food waste, and debris – especially along the bottom edge.
- Use a soft cloth with neutral detergent; rinse and dry afterwards.
- Do not use thinner, oil, wire brushes, hydrochloric acid, or abrasive cleaners.

Cleaning the Interior & Exterior

Clean with a soft, damp cloth; use neutral detergent for heavy soil.

- Wipe surfaces with a soft, damp cloth – avoid abrasive scrubbers.
- For heavy soil, dampen the cloth with a small amount of neutral detergent.
- Remove the shelves for thorough cleaning of all interior surfaces.

Ice Build-up Prevention

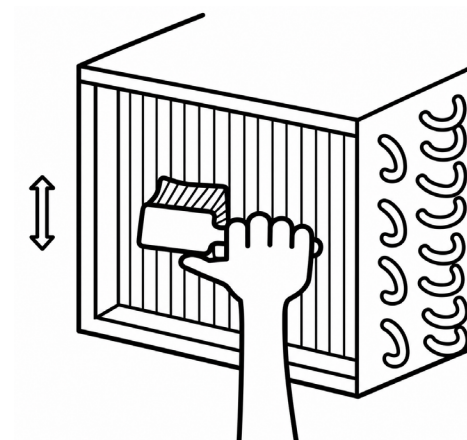
Maintain proper sealing and airflow; defrost when necessary.

- Ensure the door closes fully and gaskets seal tightly on every cycle.
- Keep vents and air-circulation paths free of obstructions inside the cabinet.
- Manually defrost when ice exceeds approximately 5 mm on coils or walls.

Cleaning the Condenser Coils

Clean at least once a month to ensure optimal performance.

- Turn off the equipment and disconnect the power plug.
- Remove the protective grill, then vacuum or soft-brush the coil – no wire brush.
- Restore the protective grill to its original position after cleaning.



Cleaning the Drain Lines

Flush monthly with warm water or sanitizer; check for blockages.

- Pour warm water (not boiling) slowly down the drain to clear debris.
- Follow with a food-safe sanitizer to prevent bacteria and odors.
- Inspect the drain pan and tubing for clogs, kinks, or standing water.

Door Inspection and Hinge/Latch

Check monthly to quarterly for alignment, closure, and wear.

- Confirm each door swings freely and self-closes from any angle.
- Tighten loose hinge and latch screws with the correct screwdriver.
- Adjust hinge position if the door sags or fails to seal at the top.

Thermostat and Temperature Calibration

Verify quarterly using a calibrated thermometer.

- Place the thermometer in the middle of the cabinet for at least 30 minutes.
- Reading should be within $\pm 2^{\circ}\text{F}$ ($\pm 1^{\circ}\text{C}$) of the thermostat setting.
- Adjust the dial – or replace the thermostat – if calibration is off.

Cleaning the Evaporator Coils

Clean quarterly; disconnect power before starting.

- Turn off the equipment and unplug it from the power source.
- Remove any food or shelves blocking access to the evaporator panel.
- Soft-brush or vacuum the coils – do not bend the fins or use sharp tools.

Use of Approved Cleaners

Use NSF-safe, non-abrasive products on all surfaces and gaskets.

- Confirm the cleaner is NSF-certified and food-contact safe.
- Avoid bleach, ammonia, solvents, and abrasive scouring powders.
- Rinse with clean water and dry thoroughly before returning to service.

Check After Cleaning

Before operating the equipment, perform the following checks:

- Confirm the equipment is properly reassembled and reconnected to power.
- Verify all gaskets, shelves, and protective grills are back in place.
- Let the cabinet reach operating temperature before loading products.

Operating Instructions

Action

Connect the power and adjust the thermostat as needed.

Storage of Food Products

To ensure optimal performance of the case, observe the following instructions:

- Stock merchandise only after the equipment has reached the desired operating temperature indicated on the digital display.
- Do not place uncovered hot foods or liquids inside the equipment.
- Avoid blocking or restricting air circulation inside the equipment.
- Minimize the frequency and duration of door openings.
- After closing the door, allow a brief pause before reopening it.

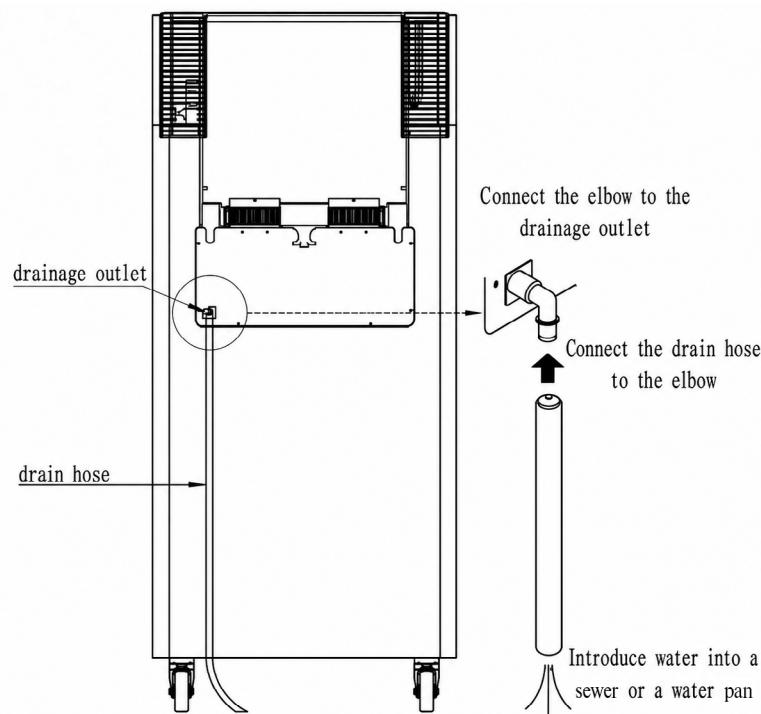
Operating Instructions (Cont'd)

Defrost Timer

The defrost cycle begins after the compressor has been running continuously for 4 hours. After each cycle, the timer resets to the initial start-up time.

Drain Connection

If the re-evaporation tray overflows, connect a 10 mm I.D. drain hose to the drain outlet using the supplied elbow, and route it to a sewer or drain pan. The drain hose is not included.



Defrost Water Check

This cabinet is designed for up to 72 door openings per day. If exceeded, connect the drain pipe(s) to an external drain.

Equipment Operation

Note: Before using the new reach-in refrigerator/freezer, open it and allow it to ventilate.

After connecting the power supply, press the “POWER” switch on the controller keyboard. The green indicator light will turn ON, and the equipment will begin operating. The built-in microcomputer controller automatically regulates the temperature. This intelligent digital controller operates as follows: when the internal temperature rises above the set point plus the differential, the compressor activates. The compressor will turn off once the temperature returns to the set point value.

Microcomputer Controller Operation Instruction

Display and Functions

- During normal operation, the controller displays the temperature from the selected probe, as configured in Parameter /4.
- =1 Ambient probe (default)
- =2 Second probe
- =3 Third probe
- The display includes LED indicators that show which control functions are active (see Table 1).
- The three control buttons allow the user to activate or deactivate certain functions (see Table 2).



Table 1: LEDs and Associated Functions

Icon	Function	Normal Operating			Start Up
		ON	OFF	Blink	
	COMPRESSOR	ON	OFF	REQUEST	ON
	FAN	ON	OFF	REQUEST	ON
	DEFROST	ON	OFF	REQUEST	ON
AUX	AUX	OUTPUT ON	OUTPUT OFF	-	ON
	ALARM	ALL	ON ALARM	-	ON
	CLOCK	RTC fitted and enabled, at least 1 time band set	RTC not fitted or disabled, not even 1 time band set	-	ON IF RTC FITTED

Display and Functions (Cont'd)

Setting the Set Point (Desired Temperature)

1. Press the SET button for 1 second. The current set value will begin flashing.
2. Use the UP or DOWN buttons to adjust the value to the desired temperature.
3. Press SET again to confirm and save the new setting.

Switching the Device ON/OFF

1. Press and hold UP for more than 3 seconds.
2. The control and defrost functions will be disabled.
3. The display will alternate between "OFF" and the current probe temperature.

Table 2: Functions Activated by Buttons

Button		Normal Operation		Start Up	
		Pressing the Button Alone	Pressing Button Together		
	Up ON/OFF	More than 3s: Toggle ON/OFF	Pressing the buttons simultaneously triggers the start/stop continuous cycle	-	
	Down defrost	More than 3s: Start/stop defrost		Pressing the button together to start the parameter reset procedure	For 1s display firmware vers.code
	Set mute	• 1s: Display/set the set point • More than 3s: Access parameter setting menu (enter password 22) • Mute audible alarm (buzzer)	-		For 1s RESET current EZY set

Manual Defrost

1. Press and hold DOWN for more than 3 seconds.
2. Defrost will initiate only if the temperature conditions are appropriate.

Continuous Cycle

1. Press and hold UP and DOWN simultaneously for more than 3 seconds.

Table 3: Table of Alarms

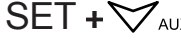
Alarm Code	Buzzer and Alarm Relay	LED	Description	Parameter
E0	Active	ON	Probe 1 error=control	-
E1	Inactive	ON	Probe 2 error=defrost	[d0=0/1]
dr	Active	ON	Open door alarm	[A4=6][+A7]
LO	Active	ON	Low temperature alarm	[AL][Ad]
HI	Active	ON	High temperature alarm	[Ah][Ad]
EE	Inactive	ON	Unit parameter error	-
EF	Inactive	ON	Operating parameter error	-
Ed	Inactive	ON	Defrost ended by timeout	[dP][dt][d4][A8]
dF	Inactive	ON	Defrost running	[d5=0]

Controller Panel Overview



Set Button Function

- Normal Mode: Press to display the target set point.
- Programming Mode: Use to select a parameter or confirm an operation.

Button	Function
SET	To display target set point, it selects a parameter or confirm an operation in programming mode.
	To start a manual defrost.
	In programming mode, it browses the parameter codes or increases the displayed value.
	In programming mode, it browses the parameter codes or decreases the displayed value.
 + 	To lock or unlock the keyboard.
SET + 	To enter in programming mode.
SET + 	To return to room temperature display.

How to View the Set Point

- Briefly press and release the SET key to display the current set point.
- To return to the normal temperature display, press SET again or wait 5 seconds.

Adjusting the Set Point

- Press and hold the SET key for more than 2 seconds. The current set point will be displayed and the “°C” or “°F” LED will begin blinking.
- Use the UP or DOWN keys to adjust the value.
- To save the new set point, either press the SET key again or wait 10 seconds for the change to be automatically saved.

Manual Defrost

To initiate the manual defrost, press and hold the DEF key for more than 2 seconds. The defrost cycle will then begin.

LED	Mode	Description
	On	Compressor enabled
	Flashing	Anti short cycle delay enabled (AC parameter)
	On	Defrost in progress
	Flashing	Dripping in progress
	On	Fans output enabled
	Flashing	Fans delay after defrost
	On	Measurement unit
	Flashing	Programming mode
	On	Measurement unit
	Flashing	Programming mode active

Adjusting the Parameter Value

1. Enter Programming Mode: Press and hold the SET +  keys for 3 seconds until the “°C” or “°F” LED begins blinking.
2. Select Parameter: Use the navigation keys to scroll to the desired parameter. Press SET to display its current value.

Adjusting the Parameter Value (Cont'd)

3. Adjust Value: Use the ∇ + $\triangle$ keys to change the value as needed.
4. Save Value: Press SET to confirm and move to the next parameter.
5. Exit Programming Mode: Press the SET + $\triangle$ key or wait 15 seconds without pressing any key.

Note: Any adjusted values are automatically saved even if programming mode is exited due to timeout.

Locking the Keyboard

Press and hold the ∇ + $\triangle$ keys for more than 3 seconds. The “OF” message will be displayed and the keyboard will be locked.

Unlocking the Keyboard

Press and hold the ∇ + $\triangle$ keys for more than 3 seconds. The “ON” message will be displayed and the keyboard will be unlocked.

Alarm Signal

Message	Cause	Outputs
“P1”	Room probe failure	Compressor output according to “Cy” and “Cn”
“P2”	Evaporator probe failure	Defrost end is timed
“HA”	Maximum temperature alarm	Outputs unchanged
“LA”	Minimum temperature alarm	Outputs unchanged
“EA”	External alarm	Outputs unchanged
“CA”	Serious external alarm	All outputs OFF
“dA”	Door open	Compressor and fans restarts

Troubleshooting

Most equipment malfunctions are caused by simple factors and can be resolved quickly without the need for a technician. See the troubleshooting table below for possible causes and solutions.

Issue	Possible Causes	Solutions
Equipment does not operate	The plug has not been correctly inserted into the socket.	Check the power cord and plug in correctly.
	The supply cord is damaged.	
Required temperature not achieved	The power switch is turned off.	Check the power connection.
	The thermostat range is incorrectly regulated.	Check the temperature setting.
	The equipment is in the defrosting phase or post-defrosting phase.	Check the status of the equipment.
	The evaporator is covered with frost.	
	The condenser is blocked with dust.	Wipe the condenser with dry cloth.
	The equipment is near a heat source.	Check the food inside the equipment.
	The stored foods or other objects prevent the equipment from closing properly.	
	The equipment is working under abnormal conditions (overloaded, loaded with hot food, or lack of proper air circulation).	Check the working conditions.

* Continues on the next page

Troubleshooting (Cont'd)

Issue	Possible Causes	Solutions
Cabinet leaks water	The collecting container or the condensation water elimination device is damaged.	Check the drain pan.
	The discharge outlets are blocked or obstructed.	Check the discharge outlets.
	The equipment is not properly leveled.	Check the installation.
Equipment is unacceptably noisy	The frame has loose screws or bolts.	Check the screws on the frame.
	The cabinet is not positioned stably or properly leveled.	Level the equipment again.

Technical Parameters

Model Number	Voltage (V)	Freq. (Hz)	Input Power (W)	Rated Current (A)	Temp. Range (°F)	Refrigerant	Amount (oz)	Dimensions (W X D x H) (in)	Volume (cu.ft)
MCF8607G1	115	60	850	9.1	-8~0	R290	4.2	28-3/4 x 31-1/2 x 81-1/4	21.4
MCF8607G1L	115	60	850	9.1	-8~0	R290	4.2	28-3/4 x 31-1/2 x 81-1/4	21.4

Note: If the technical data has any changes, we will not notify you any longer.

Warranty

3-year Warranty

All claims for parts or labor must be made directly through Atosa. All claims must include the model number of the unit, serial number, proof of purchase, date of installation, and all pertinent information supporting the alleged defect. In case of compressor replacement under warranty, either compressor or compressor tag must be returned to Atosa along with the above listed information. Failure to comply with the warranty policies will result in the claims being voided. For warranty service, warranty and non-warranty related questions or issues, technical support, or to purchase replacement parts, contact Atosa toll-free at (855) 855-0399.

3-year Parts and Labor Warranty

Atosa warrants all new refrigerated components, including the cabinet and all parts, to be free from defects in materials and workmanship. Atosa's obligation under this warranty is limited to a period of three (3) years from the date of original installation.

Note: This warranty provision is effective for products purchased on or after July 1, 2026.

All defective parts covered under this warranty are limited to repair or replacement, including labor charges of defective parts or assemblies. The labor warranty shall include standard straight time labor charges only and reasonable travel time, as determined by Atosa.

Additional 2-year Compressor Warranty

In addition to the 3-year warranty stated above, Atosa warrants its sealed compressor to be free from defects in both material and workmanship under normal and proper use and maintenance service for a period of two (2) additional years from the date of original installation, but not to exceed five (5) years. Compressors that have been determined to be defective from Atosa within this extended period will be either repaired or replaced with a compressor or compressor parts of similar design and capacity according to Atosa's

Additional 2-year Compressor Warranty (Cont'd)

discretion. The 2-year extended compressor warranty applies only to the sealed parts of the compressor and does not apply to any other parts or components. This includes the cabinet, paint finish, temperature control, refrigerant, metering device, motor starting equipment, fan assembly, and other electrical components, etc.

Compressor Warranty

The 5-year compressor warranty will be void if the following procedures are not carefully followed:

- This system contains R404A, R134a, or R290 refrigerant and lubricant. The lubricant absorbs moisture rapidly.
- Drier replacement is critical and must be performed whenever the system is opened for servicing.
- A micron-level vacuum must be achieved to ensure low moisture levels in the system.
- The compressor must be obtained from Atosa, unless otherwise specified in writing by Atosa's warranty department.

What Is NOT Covered By This Warranty

Atosa's sole obligation under this warranty is limited to repair or replacement of parts, subject to the additional limitations below. This warranty neither assumes nor authorizes any person to assume obligations other than those expressly covered by this warranty.

ROUTINE MAINTENANCE REQUIREMENTS MUST BE FOLLOWED OR WARRANTY IS VOID.

No Consequential Damages: In no event will Atosa be responsible for economic loss, profit loss, or special, exemplary, punitive, indirect, or consequential damages, including without limitation, losses or damages arising from food or product spoilage, regardless of whether or not they result from the equipment failure.

Warranty is NON-TRANSFERABLE: This warranty applies only to the original purchaser/user to whom the equipment was delivered. Any such assignment or transfer shall void all warranties, express or implied, including any warranty of merchantability or labor coverage for component failure, or the warranty packet provided with the unit.

Atosa is NOT responsible for the repair or replacement of any parts that are determined to have been subjected, after the date of manufacture, to alteration, neglect, misuse, accident, damage during transit or installation, fire, flood, or acts of God.

Improper Electrical Connections: Atosa is NOT responsible for the repair or replacement of failed or damaged components resulting from electrical power failure, the use of extension cords, low voltage, or voltage drops to the unit.

The three (3) years parts and labor warranty and the two (2) years compressor warranty are exclusive and in lieu of all other warranties. The seller disclaims any implied warranty of merchantability or fitness for a particular purpose, as well as any implied warranties of non-infringement. There are no warranties which extend beyond the description on the face hereof.

Stocking Period: Equipment distributed by stocking dealers is permitted a period of up to six (6) months in stock before sale to the purchaser/lessor, before the warranty start date. For this extended warranty to be honored, the customer must provide the model number of the unit, serial number, and dated proof of purchase.

Outside U.S. and Canada: This warranty does not apply to areas outside the United States and Canada. Atosa is not responsible for any warranty claims made on products sold or used in such areas.

In some cases, a 25% restocking fee may be charged by the buyer for returned items. Returns with applicable restocking fees will only be processed on items returned within 90 days of purchase.

Official Approval and Rules

CONFORMS TO UL STD.471

CERTIFIED TO CSA STD.C22.2 NO.120

CONFORMS TO NSF/ANSI STD. 7



Intertek

CONFORMS TO UL STD.471
CERTIFIED TO CSA STD.C22.2 NO.120



Intertek

CONFORMS TO NSF/ANSI STD.7

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Version Number: 20250513



THANK YOU FOR YOUR PURCHASE OF AN ATOSA PRODUCT

YOUR SINGLE SOURCE DIVERSIFIED GLOBAL SOLUTION

After-Sales Service and Technical Support

Toll Free: 1 (800) 683-8660

For Warranty Information: Warranty@AtosaUSA.com

For Parts Information: Parts@AtosaUSA.com



 Toll Free: (855) 855-0399

 info@atosausa.com

 www.atosausa.com